TSG   The Service Group

Here is the procedure for sending programs from the Fanuc to your PC for a FANUC 16i, 18i, 21i, 21MB.

__Read all the way through before doing anything!__

1. Select the "*EDIT*" mode.

2. Press the "*PROG*" button.

3. Press the "*OPRT*" soft key.

4. Press the operation menu key (Bottom right arrow key under monitor) and until you display the soft key PUNCH.

5. Ensure your PC is set up to receive a file. Also ensure you know the filename and location of where you are going to receive the file.

6. Press the "*PUNCH*" soft key.

7. Press the "*O*" (O, not zero) button, type in the **Program No.**, and then press the "*EXEC*" soft key. (Output of one program in CNC memory)

8. Or, type in "*-9999*" for the program number to output all programs. (Output of all programs in CNC memory)

If you have any questions, please don't hesitate to call.