

TSG The Service Group



Here is the procedure for punching offsets from the CNC to a local computer for a FANUC 6MB.

Read all the way through before doing anything!

1. Select “**EDIT**” mode of operation.
2. Press the “**OFFSET**” button on the Fanuc keypad to display the offsets.
3. Type the following on the Fanuc keypad (without the quotes): “**P-9999**”.
3. Ensure the local PC is ready to receive the offsets. Consult your communication software documentation.
4. Press the “**PUNCH**” button on the Fanuc keypad to start sending the offsets from the CNC to the local computer.

If you have any questions, please don't hesitate to call.