



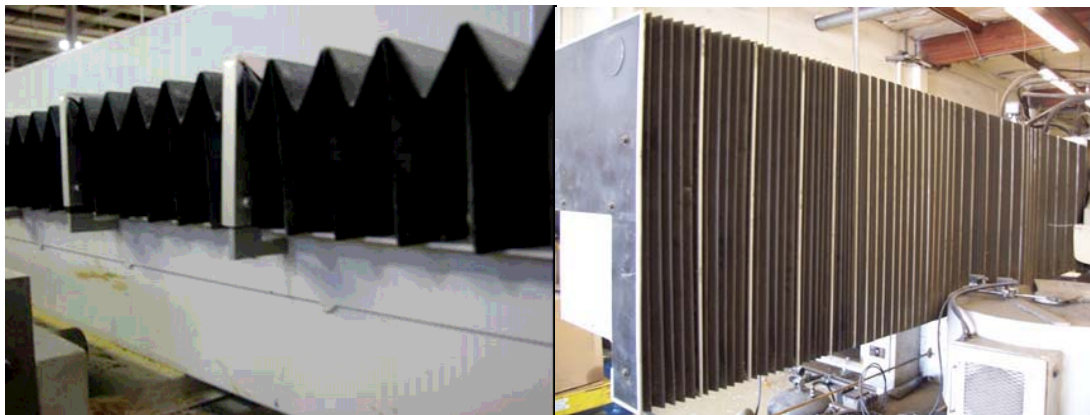
The Service Group



FEBRUARY 2012 MONTHLY TECHNICAL BULLETIN

Subject: Bellows Covers and PM Inspections

Bellows Covers: These specially made covers are used to protect your ballscrews from debris damage. When these covers get damaged they leave the potential to crash the machine and/or damage the ballscrews. These covers need to be inspected on a regular basis and repaired or replaced if necessary.



TSG has the ability to provide specially made-to-spec bellows covers for your machine at both a cost savings and lead time reduction. If your machine doesn't have bellows covers, we can provide you a bellows cover for most applications and machines. Contact TSG for more information.

PM Inspection (Thorough Machine Evaluations): Depending on the hours of operation, a thorough machine evaluation should be done every 2000 hours. (1. To identify the discrepancies on a machine that the local maintenance department doesn't find. (2. To assist in the training of maintenance departments in identifying items that can be addressed at the customer level or change processes that are incorrect such as lubrication procedures. If interested, please schedule with TSG in advance so that we are able to ensure a tech is available and travel arrangements can be made in a timely manner.

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