



THE SERVICE GROUP, INC.

As the summer months near and the heat rises in your facility so does the operating temperature of your machines. Good Preventative Maintenance practices need to be followed or your machines can fail. TSG technicians can assist in keeping your machines running in top condition thus minimizing down time and prolonging the life of these machines. Schedule your Preventative Maintenance Inspection today.

Topic:

1. **Air conditioning units:** Units need to be cleaned of heavy debris build up between coils. Filters need to be kept cleaned out on a regular basis.
2. **Electrical Cabinets:** Cabinets need to be kept cleaned out on regular basis to prevent over heating and intermittent failures. Caution: Static electricity damage may occur if not done properly.
3. **Inverters:** Fans need be checked for proper operation and interior of units need to be cleaned out to prevent overheating. Caution: Static electricity damage may occur if not done properly.

CAUTION: MACHINE POWER MUST BE TURNED OFF. ONLY USE CANNED DRY AIR ON ELECTRICAL COMPONENTS IN CABINETS AND INVERTERS DUE TO POSSIBILITY OF STATIC DAMAGE. DO NOT TOUCH CIRCUIT BOARDS UNLESS GROUNDED.

SAFETY ISSUE:

Soft and hard over travels must be checked on regular basis and MUST NOT be bypassed at any time, Injury to personnel or serious damage to machine may result.

Cody J. Featherston
V.P. of Operations

