

TSG The Service Group



Here is the procedure for sending the Fanuc offsets to your PC for a FANUC 16i, 18i, 21i, or 21MB.

Read all the way through before doing anything!

1. Select the "**EDIT**" mode.
2. Press the "**OFFSET**" button.
3. Press the "**OPRT**" soft key.
4. Press the operation menu key (Bottom right arrow key under monitor) and until you display the soft key PUNCH.
5. Ensure your PC is set up to receive a file. Also ensure you know the filename and location of where you are going to receive the file.
6. Press the "**PUNCH**" soft key.
7. Press the "**EXEC**" soft key. (Output of all of the tool offset data in CNC memory)

If you have any questions, please don't hesitate to call.