



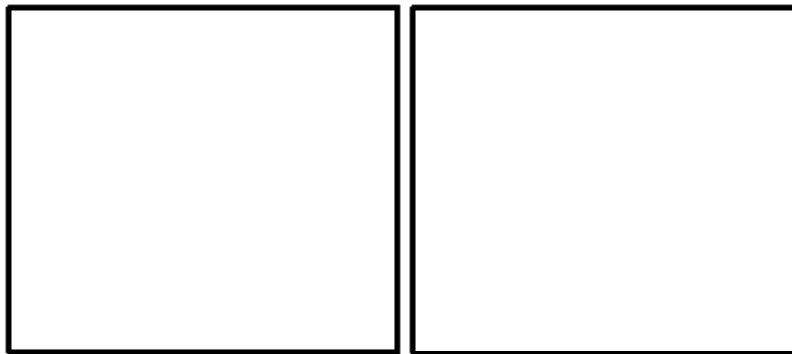
# The Service Group



## TSG's Gridshift Starter document for twin table machines

See the "[Grid Shift Starters for Single Table Machines](#)" first to figure out which table is correct. If neither table is correct then perform a grid shift on the table that is closest to being correct using the single table grid shift procedure for your type controller.

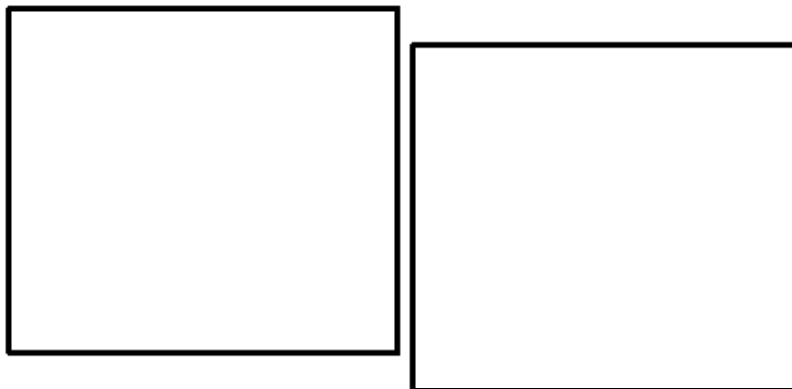
### Perfect



Left Table

Right Table

### Left Table Correct



Left Table

Right Table

## Right Table Correct

